

**METHOD OF MAKING GOLF BALLS HAVING
A PROTRUSION CENTER**

Abstract

5 The present invention provides a method of making a golf ball with an interior layer having a plurality of outwardly extending protrusions. A plurality of protrusion depressions are machined or otherwise formed on an inner surface of a mold. A center assembly is molded within the mold cavity. The center assembly may be a core comprising a plurality of protrusions on its outer surface or an intermediate layer comprising a plurality of protrusions disposed about a spherical core. A single or multi-layered cover is disposed about the center assembly having the plurality of protrusions.

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